

## Safety Data Sheet

### BERA™ Soldering Water Concentrated / BERA™ Soldering Water Autokoeler

Replaces date: 10/12/2017

Revision date: 1/20/2023

Version: 3.0.0

#### SECTION 1: Identification of the substance/mixture and of the company/undertaking

##### 1.1. Product identifier

**Trade name:** BERA™ Soldering Water Concentrated / BERA™ Soldering Water Autokoeler**Unique Formula Identifier (UFI):** GM80-108T-200S-0VNQ / KS80-10NK-P00S-AJTU

##### 1.2. Relevant identified uses of the substance or mixture and uses advised against

**Recommended uses:** Soldering flux.

##### 1.3. Details of the supplier of the safety data sheet

**Supplier**

**Company:** Boliden Bergsøe A/S  
**Address:** Hvissingevej 116  
**Zip code:** 2600  
**City:** Glostrup  
**Country:** DENMARK  
**E-mail:** environment.glostrup@boliden.com  
**Phone:** +45 43268300

##### 1.4. Emergency Telephone Number

+45 43 26 83 00 (company)

#### SECTION 2: Hazards identification

##### 2.1. Classification of the substance or mixture

**CLP-classification:** Acute Tox. 4;H302  
Skin Corr. 1B;H314  
Eye Dam. 1;H318  
STOT SE 3;H335  
Aquatic Acute 1;H400  
Aquatic Chronic 1;H410

**Most serious harmful effects:** Harmful if swallowed. Causes severe skin burns and eye damage. Very toxic to aquatic life with long lasting effects. Harmful if vapours from molten metal are inhaled or if the skin comes in contact with molten metal.

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#### 2.2. Label elements

##### Pictograms



**Signal word:** Danger

##### Contains

**Substance:** Zinc chloride;

##### Hazard Statements

H302 Harmful if swallowed.  
H314 Causes severe skin burns and eye damage.  
H410 Very toxic to aquatic life with long lasting effects.

##### Precautionary statements

P273 Avoid release to the environment.  
P280 Wear protective gloves/protective clothing/eye protection/face protection.  
P301+310 IF SWALLOWED: Immediately call a POISON CENTER/doctor.  
P303+361+353 IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water [or shower].  
P305+351+338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.  
P310 Immediately call a POISON CENTER/doctor.  
P501 Dispose of contents/container in accordance with local regulation.

##### Supplemental information

EUH071 Corrosive to the respiratory tract.

#### 2.3. Other hazards

The product does not contain any PBT or vPvB substances.  
Endocrine disrupting properties: None known.

### SECTION 3: Composition/information on ingredients

#### 3.2. Mixtures

Substance	CAS No./ EC No./ REACH Reg. No.	Concentration	Notes	CLP-classification
Zinc chloride	7646-85-7 231-592-0 01-2119472431-44-xxxx	45 - 70 %		Acute Tox. 4;H302 Skin Corr. 1B;H314 Aquatic Acute 1;H400 Aquatic Chronic 1;H410  C ≥ 5%: STOT SE 3;H335
Ammonium chloride	12125-02-9 235-186-4 01-2119487950-27-xxxx	< 5 %		Acute Tox. 4;H302 Eye Irrit. 2;H319
Hydrochloric acid ...%	7647-01-0 231-595-7 01-2119484862-27-xxxx	0 - 1 %		Met. Corr. 1;H290 Skin Corr. 1B;H314 STOT SE 3;H335  C ≥ 25%: Skin Corr. 1B;H314 10% ≤ C < 25%: Skin Irrit. 2;H315 10% ≤ C < 25%: Eye Irrit. 2;H319 C ≥ 10%: STOT SE 3;H335

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Please see section 16 for the full text of H- / EUH-phrases.

**Ingredient comments:** Hydrogen chloride only relevant for BERA™ Loddevand Autokøler

#### SECTION 4: First aid measures

##### 4.1. Description of first aid measures

<b>Inhalation:</b>	Seek fresh air. Seek medical advice in case of persistent discomfort.
<b>Ingestion:</b>	Wash out mouth thoroughly and drink 1-2 glasses of water in small sips. Do not induce vomiting. Immediately call a POISON CENTER or doctor/physician.
<b>Skin contact:</b>	Immediately remove contaminated clothing. Wash the skin thoroughly with water and continue washing for a long time. Seek medical advice immediately.
<b>Eye contact:</b>	Open eye wide, remove any contact lenses and flush immediately with water (preferably using eye wash equipment). Seek medical advice immediately. Continue flushing until medical attention is obtained.
<b>General:</b>	When obtaining medical advice, show the safety data sheet or label.

##### 4.2. Most important symptoms and effects, both acute and delayed

Harmful if swallowed. Ingestion may cause caustic burning in mouth, esophagus and stomach. Pains in mouth, throat and stomach. Difficulty swallowing, feeling unwell and vomiting of blood. Brown spots and burns may appear in and around the mouth. Has a caustic burning effect and causes burning pain, reddening, blistering and burning sores if it comes in contact with skin. Eye contact may result in deep caustic burns, pain, tearing and cramping of the eyelids. Risk of serious eye injury and loss of sight. Inhalation is irritating to the upper airways. Harmful if vapours from molten metal are inhaled or if the skin comes in contact with molten metal.

##### 4.3. Indication of any immediate medical attention and special treatment needed

Treat symptoms. No special immediate treatment required. Ensure that medical personnel are aware of the material involved, and take precautions to protect themselves.

#### SECTION 5: Firefighting measures

##### 5.1. Extinguishing media

<b>Suitable extinguishing media:</b>	Extinguish with powder, foam, carbon dioxide or water mist. Use water or water mist to cool non-ignited stock.
<b>Unsuitable extinguishing media:</b>	Do not use water stream, as it may spread the fire.

##### 5.2. Special hazards arising from the substance or mixture

Product decomposes in fire conditions or when heated to high temperatures, and inflammable and toxic gases may be released.

##### 5.3. Advice for firefighters

Move containers from danger area if it can be done without risk. Avoid inhalation of vapour and flue gases - seek fresh air. Wear Self-Contained Breathing Apparatus (SCBA) with a chemical protection suit. Extinguishing water which has been in contact with the product may be corrosive.

#### SECTION 6: Accidental release measures

##### 6.1. Personal precautions, protective equipment and emergency procedures

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**For non-emergency personnel:** Wear respiratory protective equipment. Wear safety goggles/face protection. Wear gloves. Stay upwind/keep distance from source. Stop leak if this can be done without risk.

**For emergency responders:** In addition to the above: Chemical protective suit equivalent to EN 943-2 is recommended.

#### 6.2. Environmental precautions

Prevent spillage from entering drains and/or surface water. Notify proper authorities in case of contamination of soil or aquatic environment or discharge to drains.

#### 6.3. Methods and material for containment and cleaning up

Contain and absorb spill with sand or other absorbent material and transfer to suitable waste containers. Wipe up minor spills with a cloth. Caution! Causes burns.

#### 6.4. Reference to other sections

See section 8 for type of protective equipment. See section 13 for instructions on disposal.

### SECTION 7: Handling and storage

#### 7.1. Precautions for safe handling

Running water and eye wash equipment must be available. Wash hands before breaks, before using restroom facilities, and at the end of work. Work under effective process ventilation (e.g. local exhaust ventilation).

#### 7.2. Conditions for safe storage, including any incompatibilities

Store safely, out of reach of children and away from food, animal feeding stuffs, medicines, etc. Store in a dry, cool, well-ventilated area. Keep in tightly closed original packaging.

#### 7.3. Specific end use(s)

None.

### SECTION 8: Exposure controls/personal protection

#### 8.1. Control parameters

##### Occupational exposure limit

Substance name	Time period	ppm	mg/m <sup>3</sup>	fiber/cm <sup>3</sup>	Remarks	Notation
Hydrochloric acid ...%	-	5				

##### Legal basis:

Commission Directive 2000/39/EC (Occupational Exposure Limits) as subsequently amended. Last amended by Commission Directive 2019/1831/EU. Directive 2004/37/EC (Exposure to carcinogens or mutagens at work) as subsequently amended. Last amended by Directive 2022/431/EU. Resolution 2019/2182(INL) (Protecting workers from asbestos) as subsequently amended. Last amended by resolution 2022/C 184/03.

##### PNEC

Hydrochloric acid ...%, cas-no 7647-01-0				
Exposure	Value	Assessment Factor	Extrapolation Method	Note
PNEC aqua (freshwater)	0,036 mg/l			
PNEC aqua (marine water)	0,036 mg/l			
PNEC aqua (intermittent releases)	0,045 mg/l			
PNEC STP (wastewater-treatment facilities)	0,036 mg/l			

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#### DNEL - workers

Hydrochloric acid ...%, cas-no 7647-01-0

Exposure	Value	Assessment Factor	Dose Descriptor	Main Impact Parameter	Note
Inhalation DNEL (acute/short-term exposure - local effects)	15 mg/m³				
Inhalation DNEL (long-term exposure - systemic effects)	8 mg/m³				

#### 8.2. Exposure controls

**Appropriate engineering controls:** Wear the personal protective equipment specified below.

**Personal protective equipment, eye/face protection:** Wear safety goggles/face protection. Eye protection must conform to EN 166.

**Personal protective equipment, skin protection:** Wear suitable protective clothing.

**Personal protective equipment, hand protection:** Wear gloves. Type of material: Plastic/ Rubber. Breakthrough time has not been determined for the product. Change gloves often. Gloves must conform to EN 374. The suitability and durability of a glove is dependant on usage, e.g. frequency and duration of contact, glove material thickness, functionality and chemical resistance. Always seek advice from the glove supplier.

**Personal protective equipment, respiratory protection:** In case of heating/use of the product in an area with inadequate ventilation, wear respiratory protection with filter B/P3. Respiratory protection must conform to one of the following standards: EN 136/140/145.

**Environmental exposure controls:** Ensure compliance with local regulations for emissions.

#### SECTION 9: Physical and chemical properties

##### 9.1. Information on basic physical and chemical properties

Parameter	Value/unit
State	Liquid
Colour	Colourless
Odour	Odourless
Solubility	Miscible

Parameter	Value/unit	Remarks
Odour threshold	No data	
Melting point	No data	
Freezing point	No data	
Initial boiling point and boiling range	No data	
Flammability (solid, gas)	No data	
Flammability limits	No data	
Explosion limits	No data	
Flash Point	No data	
Auto-ignition temperature	No data	
Decomposition temperature	No data	
pH (solution for use)	No data	
pH (concentrate)	No data	

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Kinematic viscosity	No data	
Viscosity	No data	
Partition coefficient n-octanol/water	No data	
Vapour pressure	No data	
Density	No data	
Relative density	1.5 - 1.8 g/cm <sup>3</sup>	
Vapour density	No data	
Relative density (sat. air)	No data	
Particle characteristics	No data	

#### 9.2. Other information

Other Information: None.

### SECTION 10: Stability and reactivity

#### 10.1. Reactivity

Not reactive.

#### 10.2. Chemical stability

The product is stable when used in accordance with the supplier's directions.

#### 10.3. Possibility of hazardous reactions

None known.

#### 10.4. Conditions to avoid

None known.

#### 10.5. Incompatible materials

None known.

#### 10.6. Hazardous decomposition products

Product decomposes in fire conditions or when heated to high temperatures, and inflammable and toxic gases may be released.

### SECTION 11: Toxicological information

#### 11.1. Information on hazard classes as defined in Regulation (EC) No 1272/2008

##### Acute toxicity - oral

##### Zinc chloride, cas-no 7646-85-7

Organism	Test Type	Exposure time	Value	Conclusion	Test method	Source
Rat	LD50		350 mg/kg			

##### Ammonium chloride, cas-no 12125-02-9

Organism	Test Type	Exposure time	Value	Conclusion	Test method	Source
Rat	LD50		1410 mg/kg			

Harmful if swallowed.

##### Acute toxicity - dermal:

The product does not have to be classified. Based on existing data, the classification criteria are deemed not to have been met.

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<b>Acute toxicity - inhalation:</b>	The product does not have to be classified. Based on existing data, the classification criteria are deemed not to have been met.
<b>Skin corrosion/irritation:</b>	Has a caustic burning effect and causes burning pain, reddening, blistering and burning sores if it comes in contact with skin.
<b>Serious eye damage/eye irritation:</b>	Eye contact may result in deep caustic burns, pain, tearing and cramping of the eyelids. Risk of serious eye injury and loss of sight.
<b>Respiratory sensitisation or skin sensitisation:</b>	The product does not have to be classified. Test data are not available.
<b>Germ cell mutagenicity:</b>	The product does not have to be classified. Test data are not available.
<b>Carcinogenic properties:</b>	The product does not have to be classified. Test data are not available.
<b>Reproductive toxicity:</b>	The product does not have to be classified. Test data are not available.
<b>Single STOT exposure:</b>	Inhalation is irritating to the upper airways. Test data are not available. Inhalation of smoke from the soldering / welding process may cause irritation to the upper airways. May cause a burning sensation in the nose, mouth and throat, as well as headaches, coughing and discomfort.
<b>Repeated STOT exposure:</b>	The product does not have to be classified. Test data are not available. Prolonged exposure to welding smoke and particles constitutes a risk of developing asthmatic diseases, various respiratory disorders and cancer of the respiratory system. Prolonged inhalation may cause water in the lungs.
<b>Aspiration hazard:</b>	The product does not have to be classified. Test data are not available.

#### 11.2. Information on other hazards

<b>Endocrine disrupting properties:</b>	None known.
<b>Other toxicological effects:</b>	Ingestion may cause caustic burning in mouth, esophagus and stomach. Pains in mouth, throat and stomach. Difficulty swallowing, feeling unwell and vomiting of blood. Brown spots and burns may appear in and around the mouth.

#### SECTION 12: Ecological information

##### 12.1. Toxicity

##### Zinc chloride, cas-no 7646-85-7

Organism	Species	Exposure time	Test Type	Value	Conclusion	Test method	Source
Fish	Danio rerio		96hLC50	38 mg/l			
Crustacea	Daphnia magna		48hEC50	0.33 mg/l			

##### Ammonium chloride, cas-no 12125-02-9

Organism	Species	Exposure time	Test Type	Value	Conclusion	Test method	Source
Fish	Cyprinus carpio		96hLC50	209 mg/l			
Crustacea	Daphnia pulex		48hEC50	> 100 mg/l			

Very toxic to aquatic life with long lasting effects.



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#### 12.2. Persistence and degradability

Test data are not available.

#### 12.3. Bioaccumulative potential

No bioaccumulation expected.

#### 12.4. Mobility in soil

Test data are not available.

#### 12.5. Results of PBT and vPvB assessment

The product does not contain any PBT or vPvB substances.

#### 12.6. Endocrine disrupting properties

None known.

#### 12.7. Other adverse effects

None known.

### SECTION 13: Disposal considerations

#### 13.1. Waste treatment methods

Avoid discharge to drain or surface water.

If this product as supplied becomes a waste, it meets the criteria of a hazardous waste (Dir. 2008/98/EU). Collect spills and waste in closed, leak-proof containers for disposal at the local hazardous waste site.

Empty, cleansed packaging should be disposed of for recycling.

#### Category of waste:

EWC code: Depends on line of business and use, for instance 16 03 03\* inorganic wastes containing hazardous substances  
Absorbent/cloth contaminated with the product: EWC code: 15 02 02 absorbents, filter materials (including oil filters not otherwise specified), wiping cloths, protective clothing contaminated by dangerous substances.

### SECTION 14: Transport information

#### Land transport (ADR/RID)

14.1. UN number or ID number: 1840

14.2. UN proper shipping name: ZINC CHLORIDE SOLUTION

14.4. Packing group: III

14.5. Environmental hazards:

The product must be labelled as an environmental hazard (symbol: fish and tree) in packaging sizes of more than 5 kg/l.

14.3. Transport hazard class(es): 8

Hazard label(s): 8

Hazard identification number: 80

Tunnel restriction code: E

#### Inland water ways transport (ADN)

14.1. UN number or ID number: 1840

14.4. Packing group: III



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<b>14.2. UN proper shipping name:</b>	ZINC CHLORIDE SOLUTION	<b>14.5. Environmental hazards:</b>	The product must be labelled as an environmental hazard (symbol: fish and tree) in packaging sizes of more than 5 kg/l.
<b>14.3. Transport hazard class(es):</b>	8		
<b>Hazard label(s):</b>	8		
<b>Transport in tank vessels:</b>	Not applicable.		

#### Sea transport (IMDG)

<b>14.1. UN number or ID number:</b>	1840	<b>14.4. Packing group:</b>	III
<b>14.2. UN proper shipping name:</b>	ZINC CHLORIDE SOLUTION	<b>14.5. Environmental hazards:</b>	The product must be labelled as a Marine Pollutant (MP) in packaging sizes of more than 5 kg/l.
<b>14.3. Transport hazard class(es):</b>	8	<b>Environmental Hazardous Substance Name(s):</b>	
<b>Hazard label(s):</b>	8		
<b>EmS:</b>	F-A, S-B	<b>IMDG Code segregation group:</b>	Segr. grp. 1 - Acids (SGG1), Segr. grp. 7 - Heavy metal and their salts (including their organometallic compounds) (SGG7)

#### Air transport (ICAO-TI / IATA-DGR)

<b>14.1. UN number or ID number:</b>	1840	<b>14.4. Packing group:</b>	III
<b>14.2. UN proper shipping name:</b>	ZINC CHLORIDE SOLUTION	<b>14.5. Environmental hazards:</b>	The product should not be labelled as an environmental hazard (symbol: fish and tree).
<b>14.3. Transport hazard class(es):</b>	8		
<b>Hazard label(s):</b>	8		

#### 14.6. Special precautions for user

None.

#### 14.7. Maritime transport in bulk according to IMO instruments

Not applicable.

### SECTION 15: Regulatory information

#### 15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

<b>Special Provisions:</b>	Special care should be applied for employees under the age of 18. Young people under the age of 18 may not carry out any work causing harmful exposure to this product.
	Covered by: Council Directive (EC) on the protection of young people at work. Directive 2012/18/EU (Seveso), E1 Hazardous to the Aquatic Environment in Category Acute 1 or Chronic 1: Column 2: 100 t, Column 3: 200 t.

#### 15.2. Chemical Safety Assessment

REACH Reg. No.	Substance name
01-2119472431-44-xxxx	Zinc chloride

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01-2119484862-27-xxxx	Hydrochloric acid ...%
01-2119487950-27-xxxx	Ammonium chloride

#### SECTION 16: Other information

##### Version history and indication of changes

Version	Revision date	Responsible	Changes
3.0.0	1/20/2023	Bureau Veritas HSE / MPE	1, 2, 3, 11, 12, 13, 15, 16

##### Abbreviations:

PBT: Persistent, Bioaccumulative and Toxic  
vPvB: Very Persistent and Very Bioaccumulative  
STOT: Specific Target Organ Toxicity  
DNEL: Derived No Effect Level  
PNEC: Predicted No Effect Concentration

##### Other Information:

This safety data sheet has been prepared for and applies to this product only. It is based on our current knowledge and the information that the supplier was able to provide about the product at the time of preparation. The safety data sheet complies with applicable law on preparation of safety data sheets in accordance with 1907/2006/EC (REACH) as subsequently changed.

##### Training advice:

A thorough knowledge of this safety data sheet should be a prerequisite condition.

##### Classification method:

Calculation based on the hazards of the known components.

##### List of relevant H-statements

H290	May be corrosive to metals.
H302	Harmful if swallowed.
H314	Causes severe skin burns and eye damage.
H318	Causes serious eye damage.
H319	Causes serious eye irritation.
H335	May cause respiratory irritation.
H400	Very toxic to aquatic life.
H410	Very toxic to aquatic life with long lasting effects.

##### List of relevant EUH-statements

EUH071	Corrosive to the respiratory tract.
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##### SDS is prepared by

Company:	Bureau Veritas HSE Denmark A/S
Address:	Oldenborggade 25-31
Zip code:	7000
City:	Fredericia
Country:	DENMARK
E-mail:	infohse@bureauveritas.com
Phone:	+45 77 31 10 00
Homepage:	www.bureauveritas.dk

Country: EU